

CAPABILITIES

<i>I.D. GRINDING:</i>	42" O.D. X 30" DEEP SPRINGFIELD VERTICAL, HEALD, CINCINNATI & KELLENBERGERS
<i>O.D. GRINDING:</i>	20" O.D. X 140" LONG BETWEEN CENTERS 36" O.D. X 30" DEEP
<i>JIG GRINDING:</i>	#3 MOORE JIG GRINDERS ▪ WORK ENVELOPE - 24" x 28" X 12" TALL 2 EACH ▪ HOLE SIZE - .050" - 6.00" X 2" - 3" DEEP <i>(DEPENDS ON SIZE)</i> ONE DAY TURNAROUND AVAILABLE
<i>CENTERLESS GRINDING:</i>	THRU FEED - .060" O.D. TO 5" O.D. X 14' LONG INFEED - .060" O.D. TO 4" O.D. X 8" LONG WEIGHT LIMIT - 200 LBS. PER PIECE
<i>STRAIGHTENING:</i>	EITEL 44 TON PRESS BETWEEN CENTERS OR ON DIAMETERS BAR STOCK, LEAD SCREWS AND MULTIPLE DIAMETER PARTS HYDRAULIC CYLINDER RODS
<i>HONING:</i>	I.D. SIZE RANGE - .070" TO 10" LENGTH RANGE - UP TO 18"
<i>BLANCHARD GRINDING:</i>	42" TABLE, 46" SWING - MARPOSS SIZE GAGING HEIGHT OF PART - 22" ONE MACHINE NEW FROM BLANCHARD - 1999 ONE MACHINE NEW - 2008
<i>SURFACE GRINDING:</i>	TABLE SIZE - 16" X 32" - OKAMOTO
<i>WELDING REPAIR:</i>	WELD – GRIND REPAIR
<i>CHROME REPAIR:</i>	GRIND – CHROME – GRIND REPAIR
<i>CYLINDRICAL POLISHING:</i>	1" O.D. TO 6" O.D.
<i>BROKEN BOLTS OR TAPS:</i>	EDM REMOVAL
<i>OTHER SERVICES:</i>	REGRINDING DEAD AND LIVE CENTERS TEMPERATURE CONTROLLED Q.C. ROOM PICK UP AND DELIVERY AVAILABLE SANDBLAST TO REMOVE HEAT TREAT SCALE BEFORE GRINDING

FOR ADDITIONAL INFORMATION CALL SUE MARZANO OR DAVID HARNER.

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